

WHAT IS CLAIMED IS

1. A method for shaping a seamless aluminum wheel rim comprising the following steps of:
 - (1) cutting an aluminum alloy plate into a circular plate;
 - (2) the circular aluminum alloy plate being drew into a cup-shaped embryo body by a deep drawing die, wherein an end of the embryo body is shaped into a cup-shaped cylinder and the other end thereof is an embryo expansion part;
 - (3) the bottom surface of the cup-shaped cylinder being punched out to form a hollow cylinder; and
 - (4) the cup-shaped embryo body being put into an expanding-pressing female die with an expanding die cavity respectively at both ends thereof, and then pressed and expanded by two sets of expanding-pressing male dies respectively at both ends of the embryo body to make the embryo expansion part and the hollow cylinder respectively form a first expansion part and a second expansion part that construct a wheel rim.
2. The method for shaping a seamless aluminum wheel rim as claimed in Claim 1, wherein the thickness of the aluminum alloy plate is 6-7 mm.